

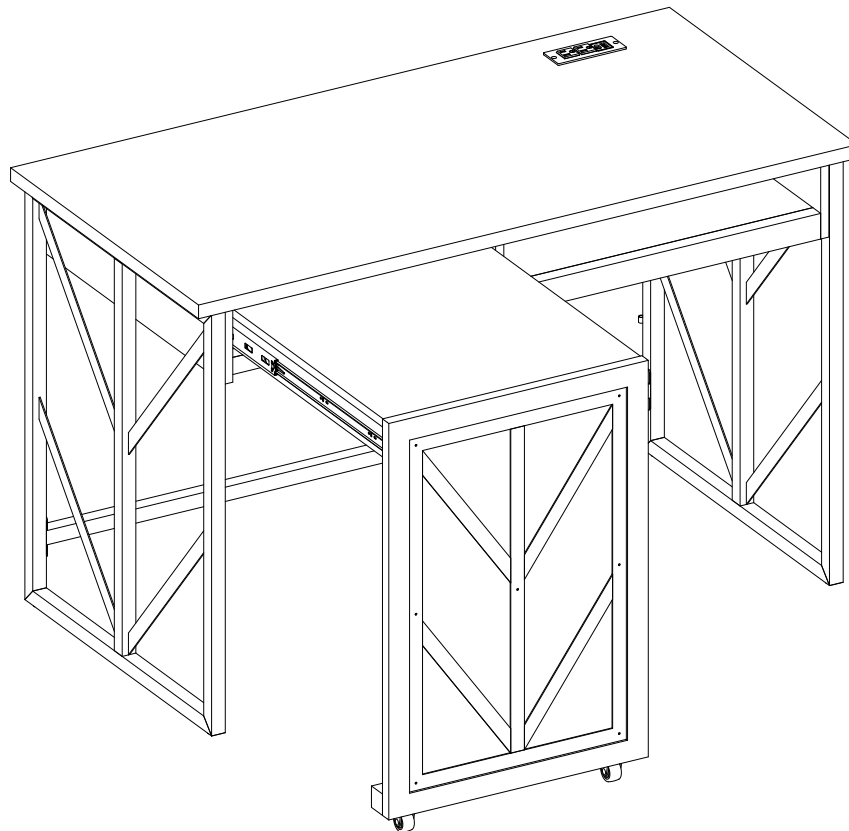
*Thomasville*<sup>®</sup>

LOT NUMBER: \_\_\_\_\_

DATE PURCHASED: \_\_/\_\_/\_\_

# Azuria L Desk

Model # SPCA-AZRLD-TV



**ADULT ASSEMBLY REQUIRED DUE TO THE PRESENCE OF SMALL PARTS, SHARP POINTS, SHARP EDGES AS RECEIVED**

If you have any questions regarding assembly or if parts are missing, DO NOT return this item to the store where it was purchased. Please call our toll-free customer service number and have your instructions and parts list ready to provide the model name, part name or factory number:

**1-866-942-5362**

Pacific Standard Time: 8:30 a.m. - 4:30 p.m., Monday - Friday

Or visit our web site 24 hours a day, 7 days a week for product assistance at

**[www.whalenfurniture.com](http://www.whalenfurniture.com)**

Or e-mail your request to **[parts@whalenfurniture.com](mailto:parts@whalenfurniture.com)**

**THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT SAFETY INFORMATION.  
PLEASE READ AND KEEP FOR FUTURE REFERENCE.**

Date 2023-11-29 Rev. 0001-A

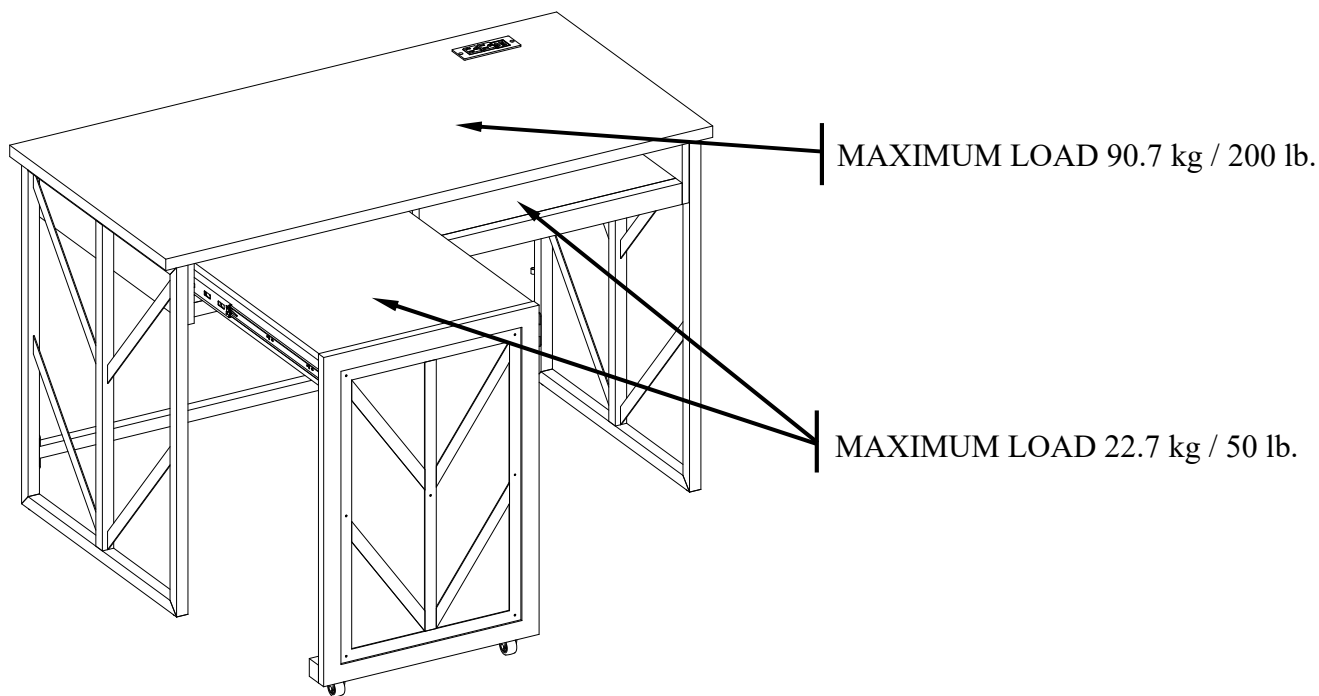
Thomasville™ is a trademark of HHG IPCo, LLC. ©HHG IPCo, LLC. thomasville.com

## MAXIMUM RECOMMENDED WEIGHT LOADS

MANUFACTURER: Whalen Furniture Manufacturing

CATALOG: Azuria L Desk

MODEL # SPCA-AZRLD-TV



### **! WARNING**

THIS UNIT IS INTENDED ONLY FOR USE WITHIN THE MAXIMUM WEIGHTS INDICATED. USE WITH LOAD HEAVIER THAN THE MAXIMUM WEIGHTS INDICATED MAY RESULT IN INSTABILITY, CAUSING POSSIBLE INJURY.

### **SPECIAL NOTE**

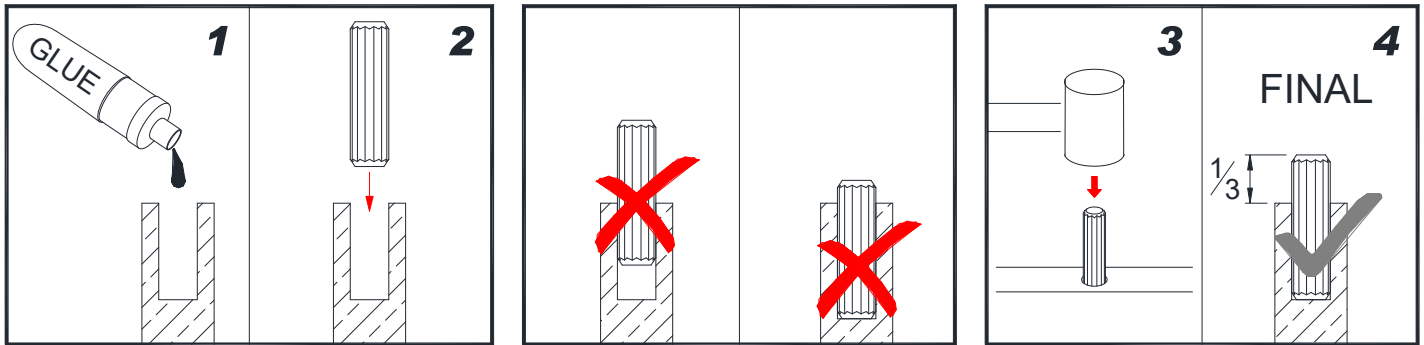
Please read the instruction sheets completely before assembly. Examine all packaging material before discarding carton. Remove any remaining staples from the carton before discarding. Remove all parts from carton and separate into groups as indicated on part list. Please ensure all parts are included prior to assembly. Use of power tools to complete assembly is not recommended.

## IMPORTANT

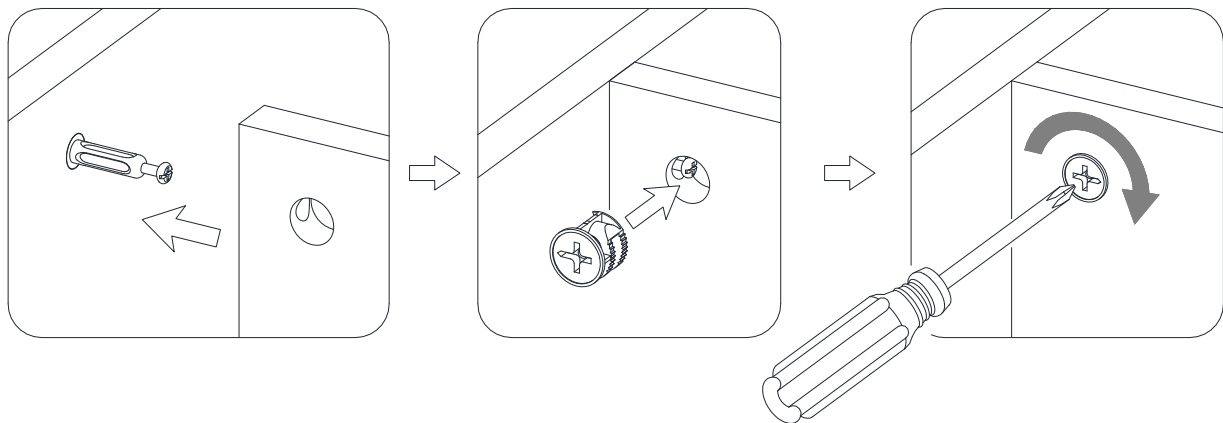
**Before you begin:** Open, identify and count all parts prior to assembly. Lay out parts on a flat and non-abrasive surface. You will need the parts identified on page 6 and 7 of this instruction manuals.

**NOTE:** IT IS VERY IMPORTANT TO USE GLUE WITH DOWELS. EXCESS GLUE CAN BE WIPED OFF WITH DAMP CLOTH.

Insert the Dowel at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



## CAM LOCK SYSTEM OPERATION



## HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

1. Screw the Cam Bolt into the threaded inserts on the panel. Connect both panels together; making sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
2. Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock faces out and points towards Cam Bolt.
3. Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt in place.

You are now ready to assemble the KD unit.

# FURNITURE POWER DISTRIBUTION CENTER IMPORTANT SAFETY INSTRUCTIONS

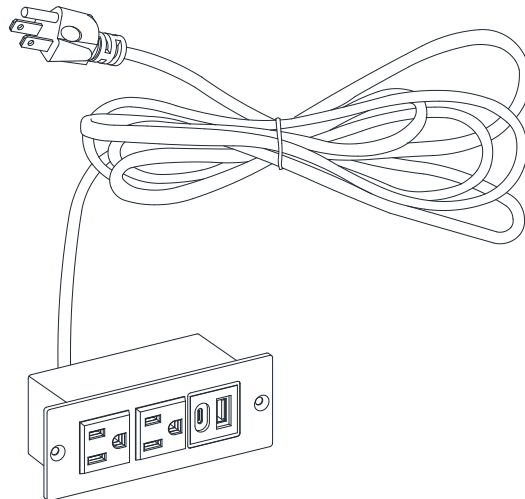
Carefully read all instructions installing and operating fixture

**IF YOU HAVE ANY QUESTIONS REGARDING THE PROPER INSTALLATION  
CONSULT A QUALIFIED ELECTRICIAN.**

**⚠️ WARNING** TO REDUCE THE RISK OF FIRE, ELECTRICAL SHOCK OR  
INJURY TO PERSONS, PLEASE FOLLOW THE NEXT:

- Use only insulated staples or plastic ties (not included) to secure the cords.
- Route and secure cords so that they will not be pinched or damaged when the desk is pushed up against the wall.
- Make sure cord is not pinched between desk and floor.
- Use the unit indoors only.
- Do not use an extension cord to connect this unit to a wall outlet.
- Use power strip with integral over-current protection to supply other electrical devices or accessories in desk.
- This unit must be plugged into a properly grounded outlet.
- The socket outlet should be installed near the equipment and should be easily accessible.
- Maximum load of connected equipment cannot exceed a total of 12 amps and 120 volts.
- Do not open or disassemble this unit for any reason.

## SAVE THESE INSTRUCTIONS



# Furniture Power Distribution Unit User Guide

Please read this user guide before installing and using your power distribution Center.

## INTRODUCTION

---

The integrated power and USB center can connect to two devices, such as a digital camera, MP3 player, tablet or cell phone.

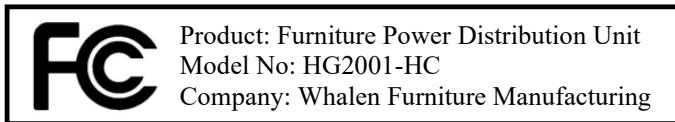
## SPECIFICATIONS

---

cULus listed, rated for: 120 V AC, 12 A, 60 HZ

USB-A: 5 VDC 3A, 9 VDC 2A, 12 VDC 1.5A

Type-C: 5 VDC 3A, 9 VDC 2.22A, 12 VDC 1.67A



## NOTES

---

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

### CAN ICES-003(B) / NMB-003(B)

This Class B digital apparatus complies with Canadian ICES-003.

Whalen Furniture Manufacturing  
1578 Air Wing Road, San Diego, CA 92154, USA  
1-866-942-5362

## WARNINGS

---

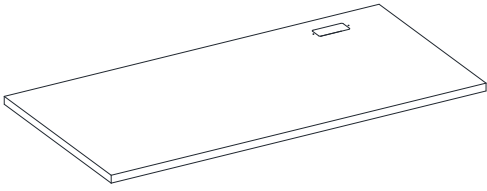
! Keep your desktop hub dry; if it gets wet, wipe it dry immediately.

! Do not modify or tamper with your desktop hub's internal components. It may cause a malfunction and invalidate its warranty.

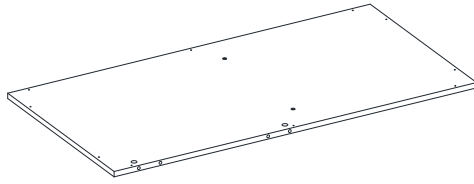
**CAUTION:** Changes or modifications not expressly approved by the party responsible for compliance could void user's authority to operate the equipment.

## Parts and Hardware List

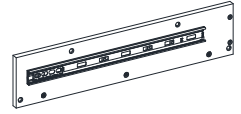
Please read completely through the instructions and verify that all listed parts and hardware are present before beginning assembly.



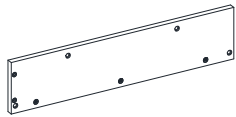
A- Desk Top  
(Qty. 1)



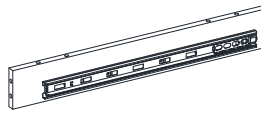
B- Fixed Shelf  
(Qty. 1)



C- Left Apron  
(Qty. 1)



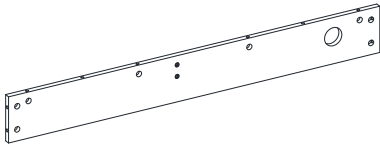
D- Right Apron  
(Qty. 1)



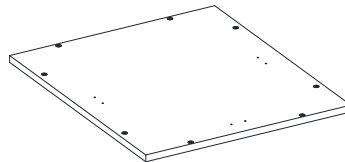
E- Partition Panel  
(Qty. 1)



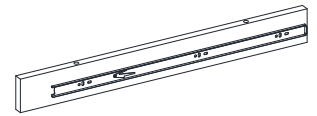
F- Right Front Molding  
(Qty. 1)



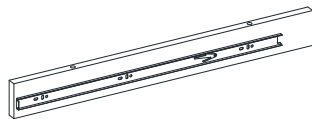
G- Back Apron  
(Qty. 1)



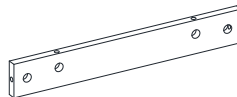
H- Sliding Return Top  
(Qty. 1)



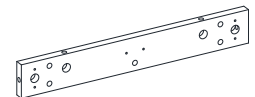
I- Return Left Support  
(Qty. 1)



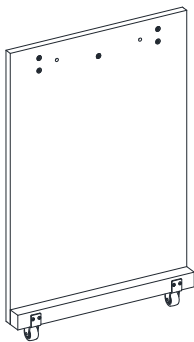
J- Return Right Support  
(Qty. 1)



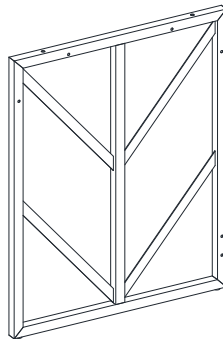
K- Return Back Support  
(Qty. 1)



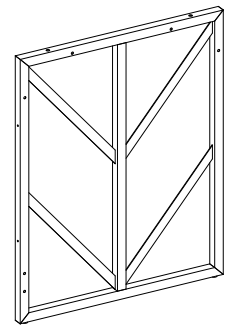
L- Return Front Support  
(Qty. 1)



M- Front Decorative Panel with Casters  
(Qty. 1)



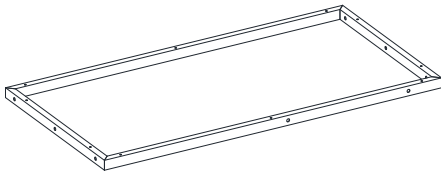
N- Left Side Frame  
(Qty. 1)



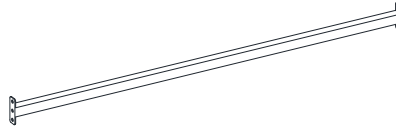
O- Right Side Frame  
(Qty. 1)

## Parts and Hardware List

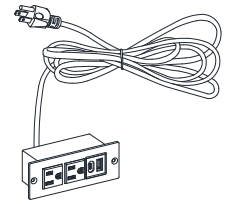
Please read completely through the instructions and verify that all listed parts and hardware are present before beginning assembly.



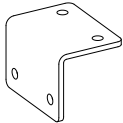
P- Metal Frame  
(Qty. 1)



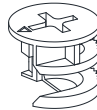
Q- Bottom Stretcher  
(Qty. 1)



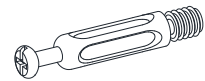
R- Power Center  
(Qty. 1)



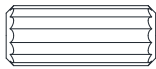
S- Metal Bracket  
(Qty. 5)



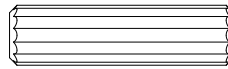
(1) Cam Lock  
(Qty. 26+1 extra)



(2) Cam Bolt  
(Qty. 26+1 extra)



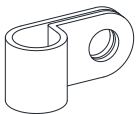
(3) M8 x 20 mm Wood Dowel  
(Qty. 2+1 extra)



(4) M8 x 30mm Wood Dowel  
(Qty. 6+1 extra)



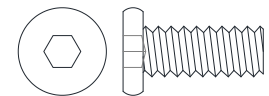
(5) M3.5 x 15 mm Screw  
(Qty. 25+1 extra)



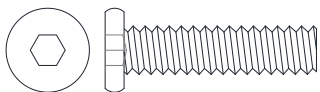
(6) Cord Clip  
(Qty. 3+1 extra)



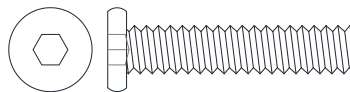
(7) M4 x 38 mm Screw  
(Qty. 12+1 extra)



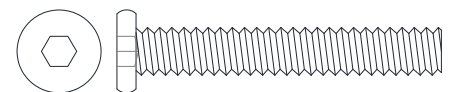
(8) M6 x 15 mm Bolt  
(Qty. 4+1 extra)



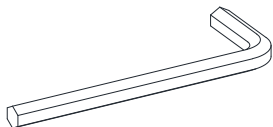
(9) M6 x 25 mm Bolt  
(Qty. 13+1 extra)



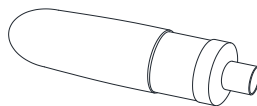
(10) M6 x 30 mm Bolt  
(Qty. 8+1 extra)



(11) M6 x 40 mm Bolt  
(Qty. 4+1 extra)



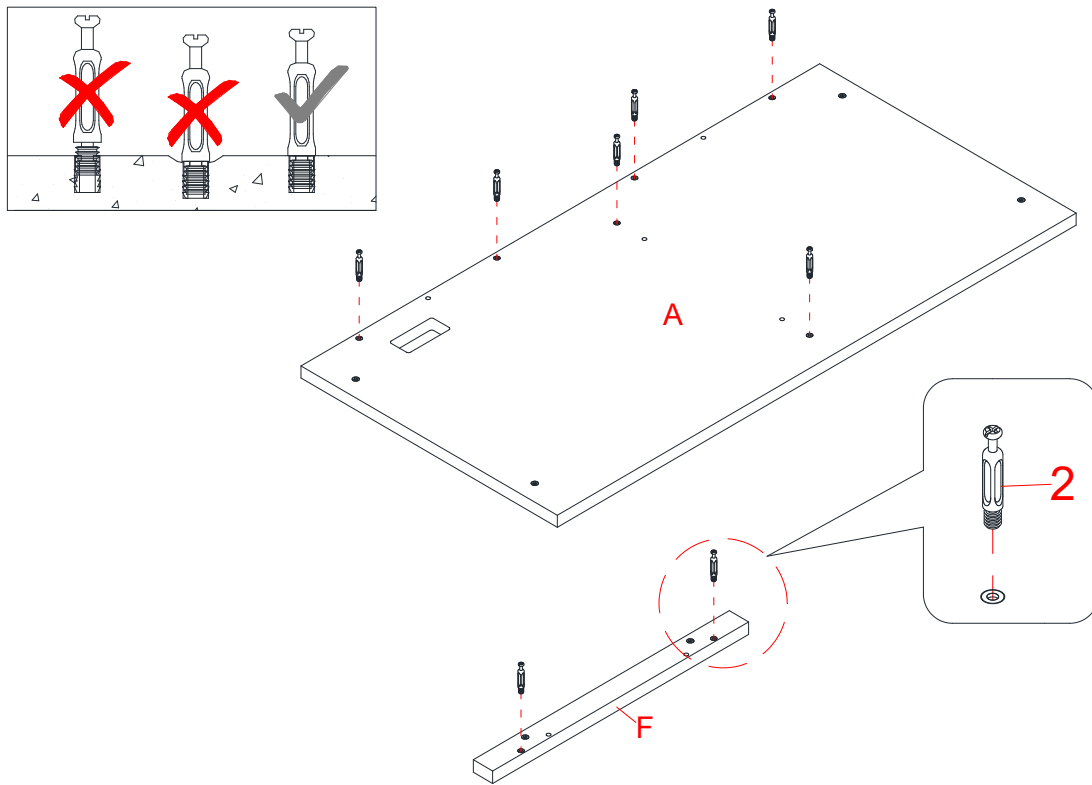
4mm Hex Wrench  
(Qty. 1)



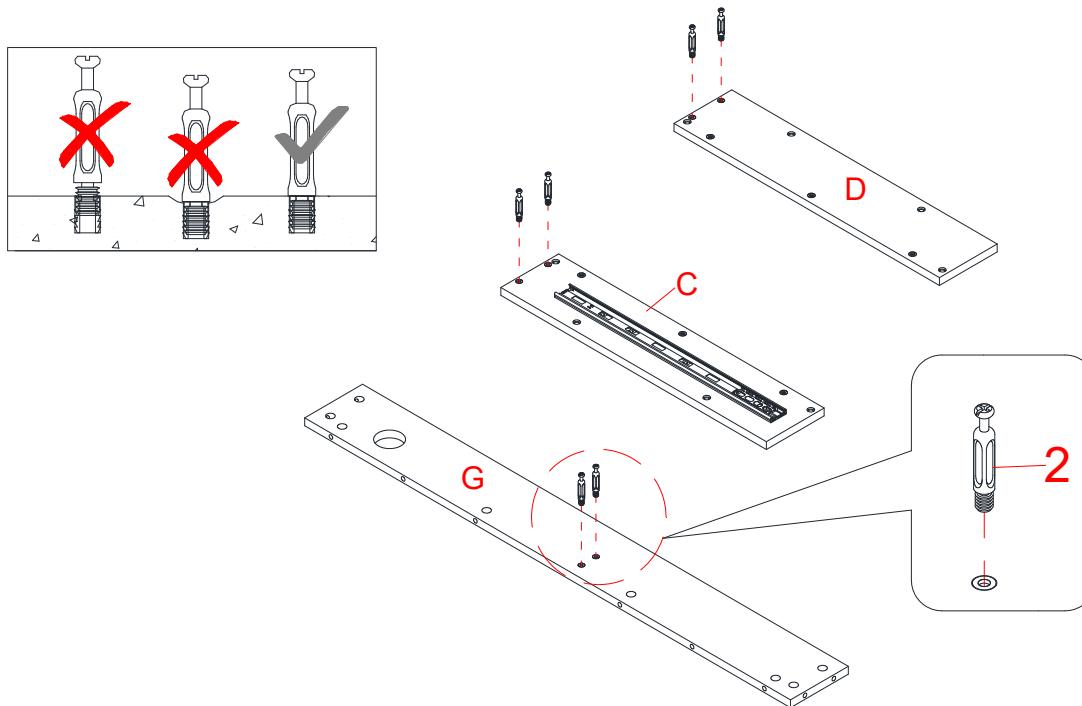
Glue  
(Qty. 1)

Tools required: Hex wrench (provided) and Phillips screwdriver (not provided).

## Assembly Instructions



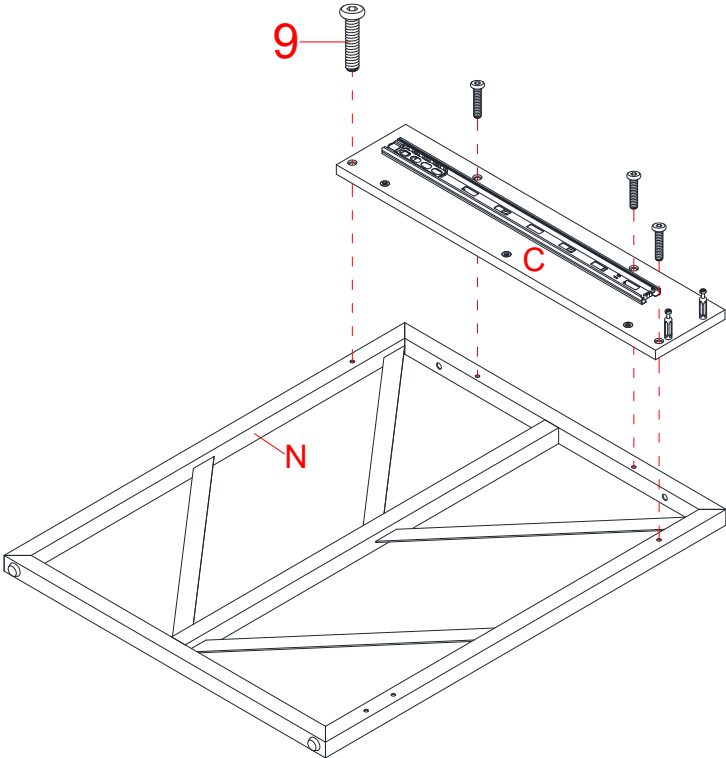
1. Unpack the unit and confirm that you have all the hardware and required parts listed. Assemble the unit on a carpeted floor or the empty carton to avoid any scratch.
2. Securely screw the Cam Bolts (2) into the plastic inserts on Desk Top (A) and Right Front Molding (F).  
**NOTE:** Screw-in cam bolts must be screwed down flush. **DO NOT** overtighten the Cam Bolts.



3. Securely screw the Cam Bolts (2) into the plastic inserts on the Left Apron (C), Right Apron (D) and Back Apron (G).

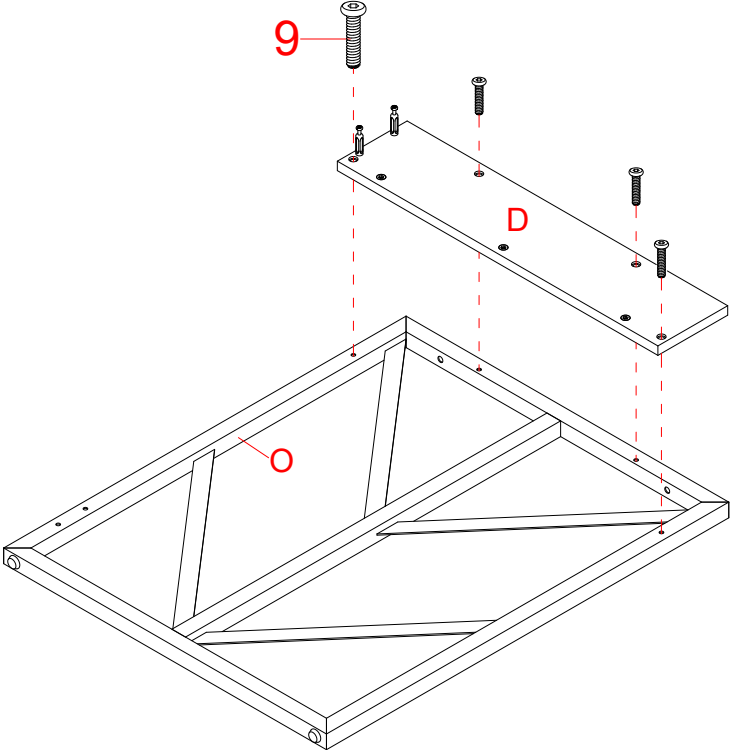


# Assembly Instructions



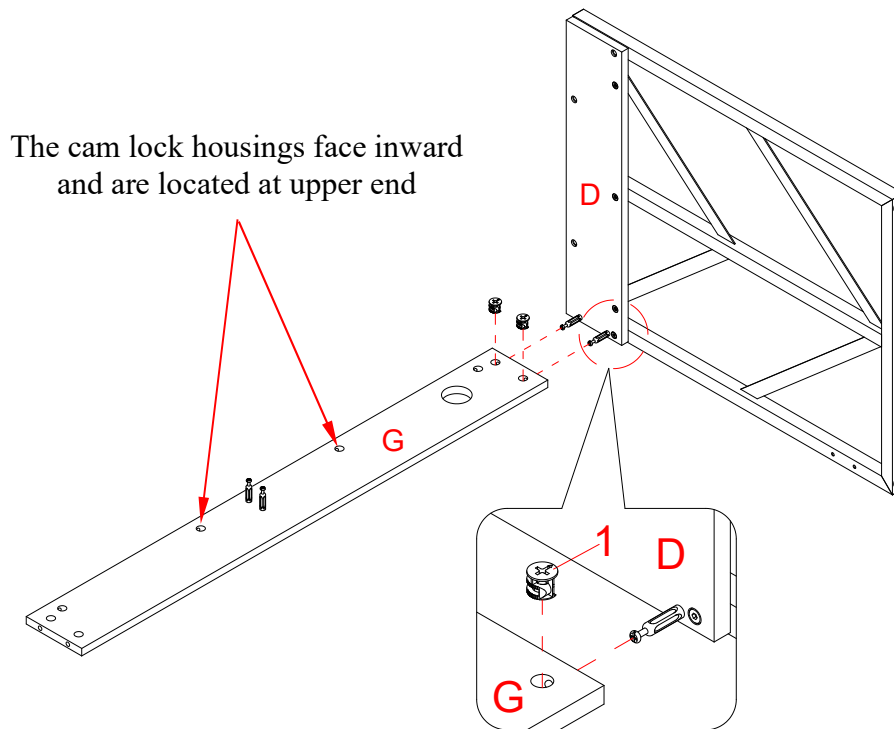
**WARNING** DO NOT fully tighten the bolts or screws initially until all the bolts or screws are ready to assemble. To avoid causing damages to the thread, DO NOT over-tighten the bolts or screws.

4. Align and attach Left Apron (C) to the Left Side Frame (N) with four 25 mm Bolts (9).

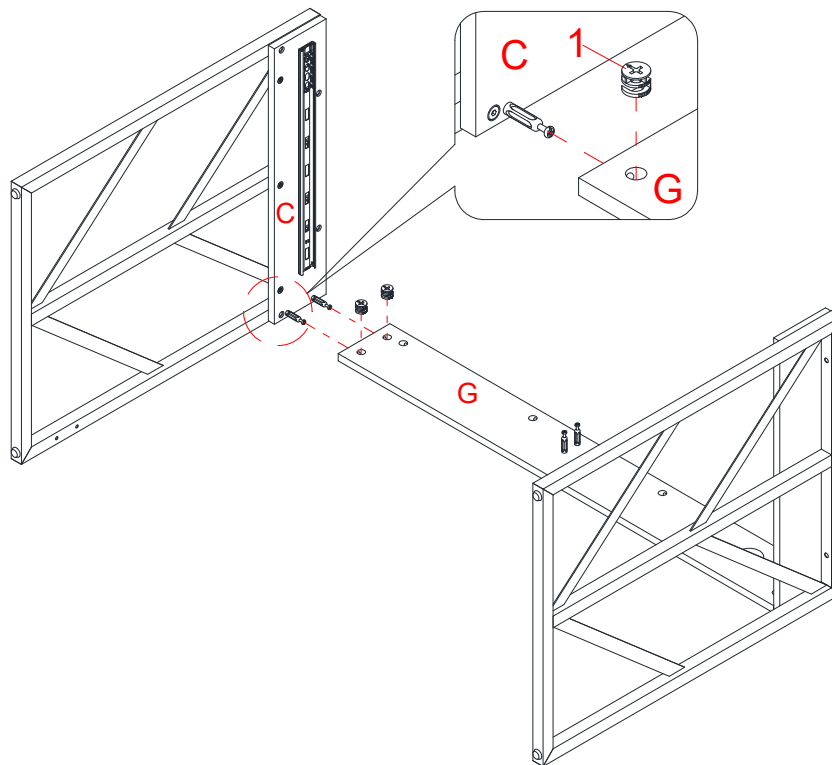


5. Align and attach Right Apron (D) to the Right Side Frame (O) with four 25 mm Bolts (9).

## Assembly Instructions

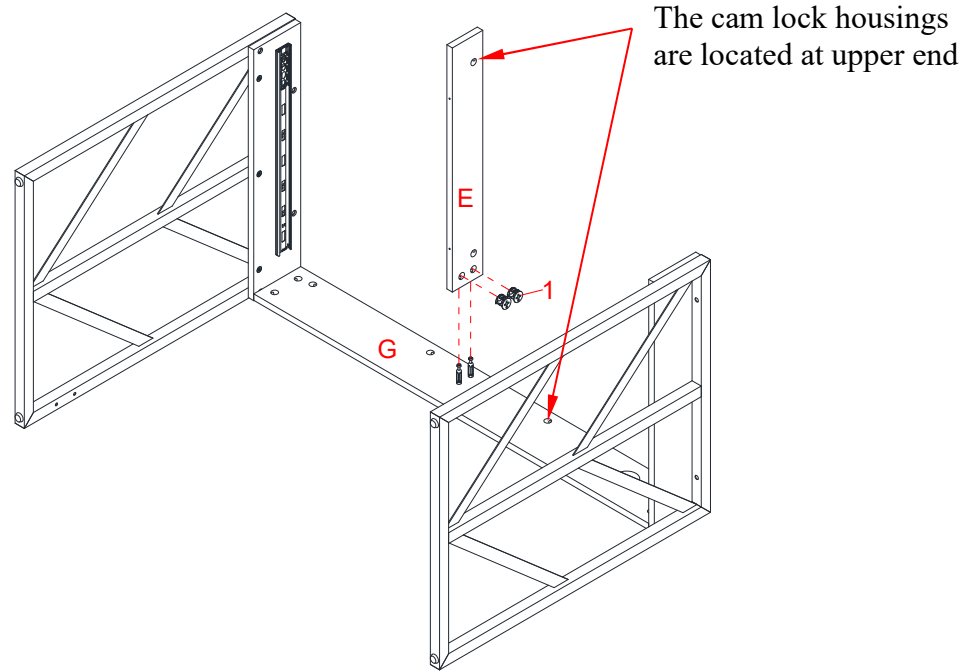


6. Orient and position the Back Apron (G) as shown so that the Cam Bolts installed on Right Apron (D) enter the cross holes at right end of the Back Apron. Make sure that the cam lock housings for Desk Top (A) face inward and are located at upper end.
7. Insert two Cam Locks (1) into the large holes in the Back Apron (G) making sure that the arrow on the face of cam lock faces out and points towards the holes on the closest end. Turn the Cam Locks with a Phillips screwdriver. **DO NOT** fully tighten the Cam Locks in this step.

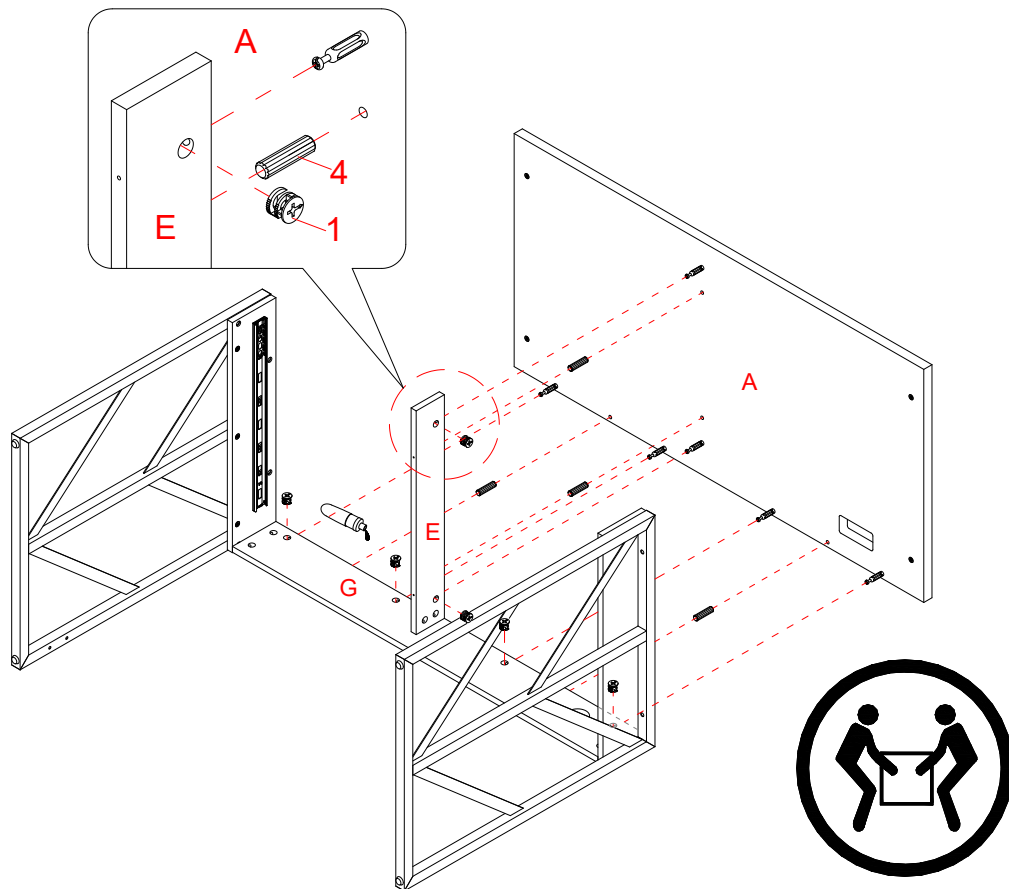


8. Align and attach the assembled Left Apron (C) to the Back Apron (G) by engaging two Cam Locks (1). Turn the Cam Locks with a Phillips screwdriver. **DO NOT** fully tighten the Cam Locks in this step.

## Assembly Instructions



9. Orient and attach the Partition Panel (E) to the Back Apron (G) by engaging two Cam Locks (1) as shown. Turn the Cam Locks with a Phillips screwdriver until securely locked onto the Cam Bolts.

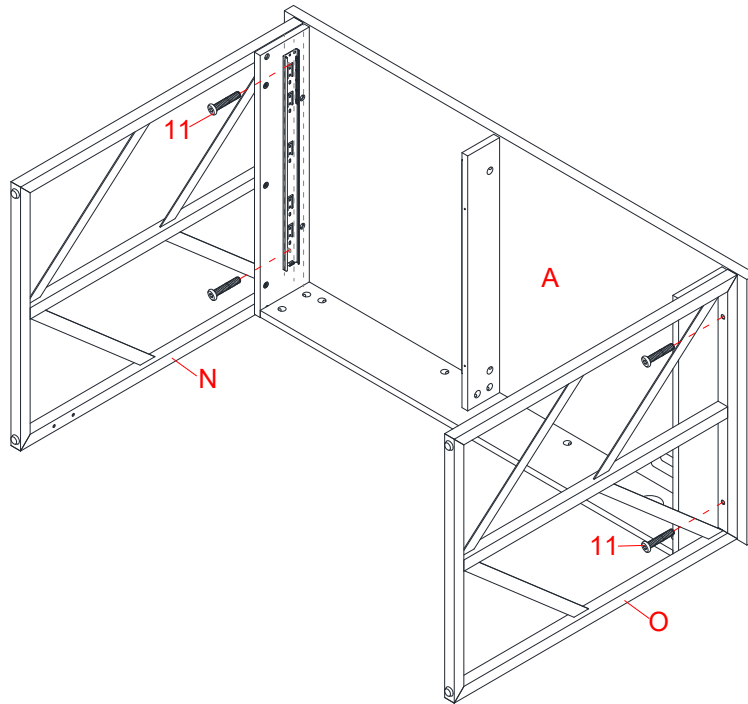


10. Glue four 30 mm Wood Dowels (4) into the inner holes on the Partition Panel (E) and Back Apron (G).

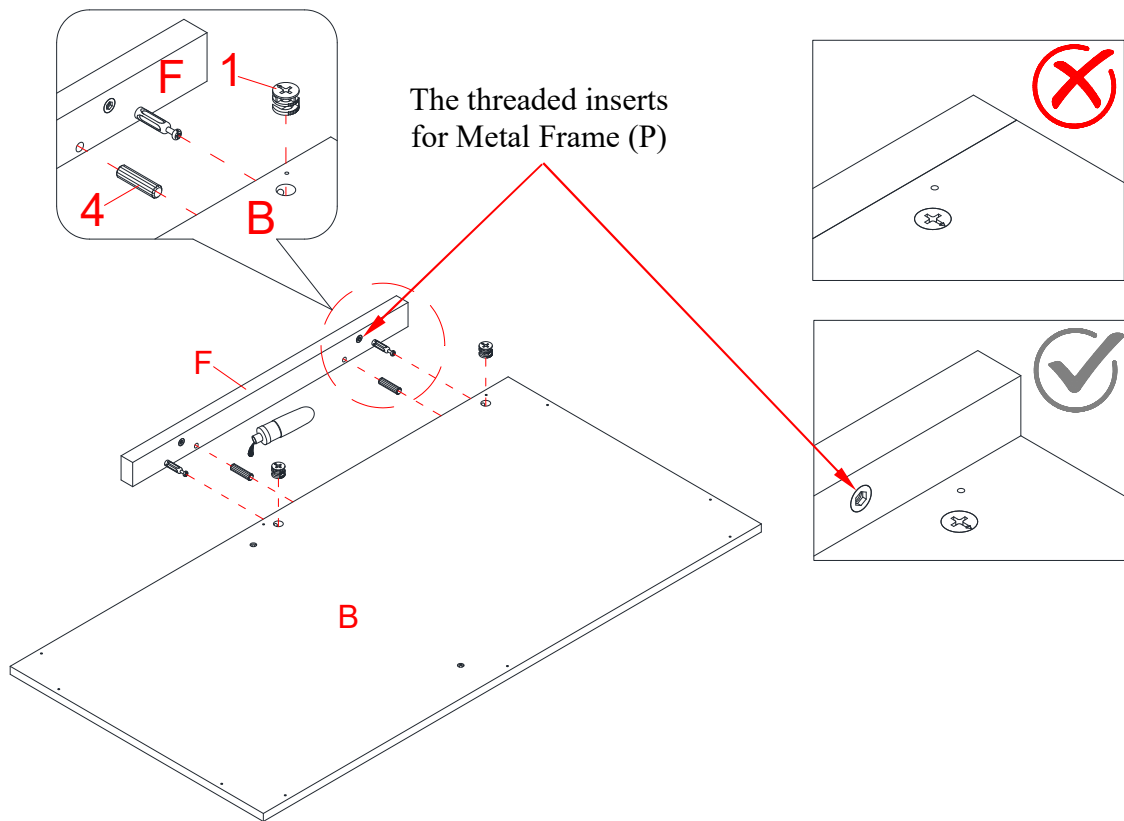
**NOTE:** It is very important to use a small amount of glue on both ends of dowels and wipe off the excess glue immediately with a damp cloth.

11. Ask for assistance from another adult, align and attach the Desk Top (A) to the previous assembly by engaging six Cam Locks (1). Turn the Cam Locks with a Phillips screwdriver. **DO NOT** fully tighten the Cam Locks in this step.

## Assembly Instructions

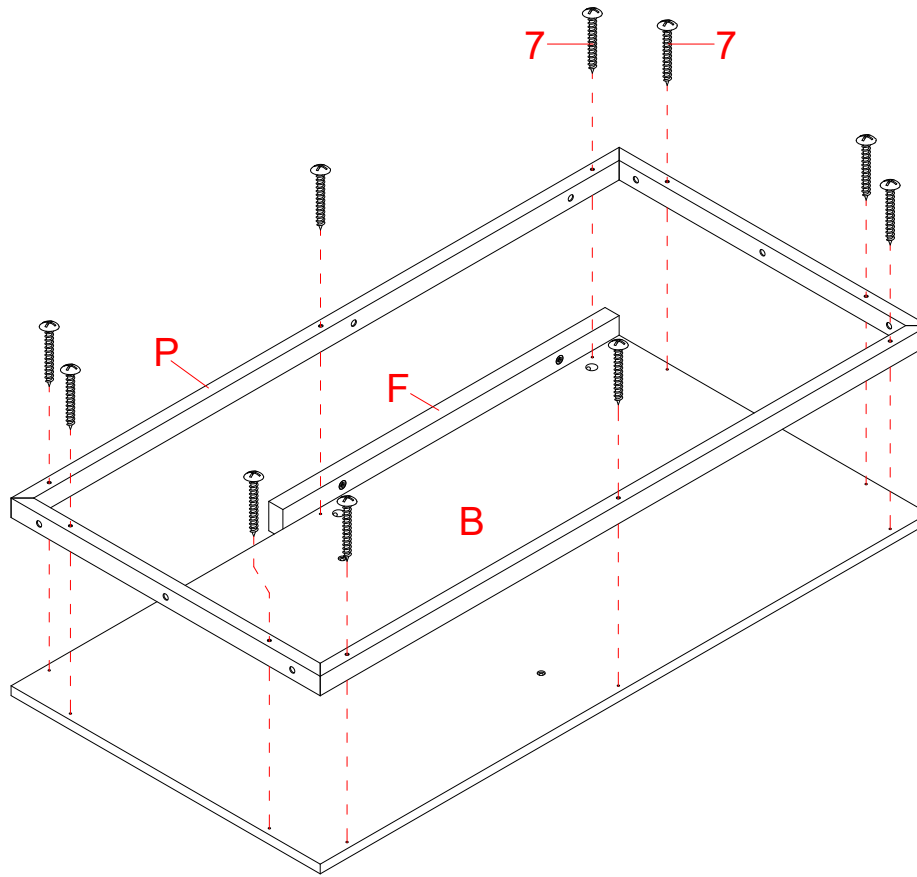


12. Insert four 40 mm Bolts (11) through the mounting holes on the top rails of both Side Frames (N and O) and securely screw into the Desk Top (A). Tighten the bolts with the hex wrench provided.

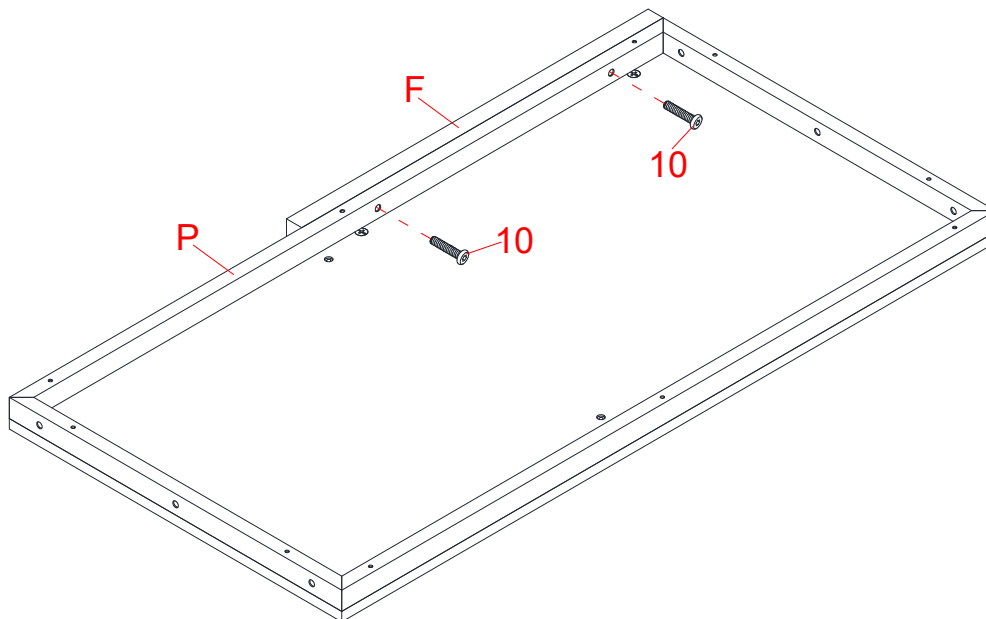


13. Glue two 30 mm Wood Dowels (4) into the inner holes of the Right Front Molding (F) and attach it to the front end of Fixed Shelf (B) by engaging two Cam Locks (1) as shown. Make sure that the top surfaces are flush with each other.

## Assembly Instructions

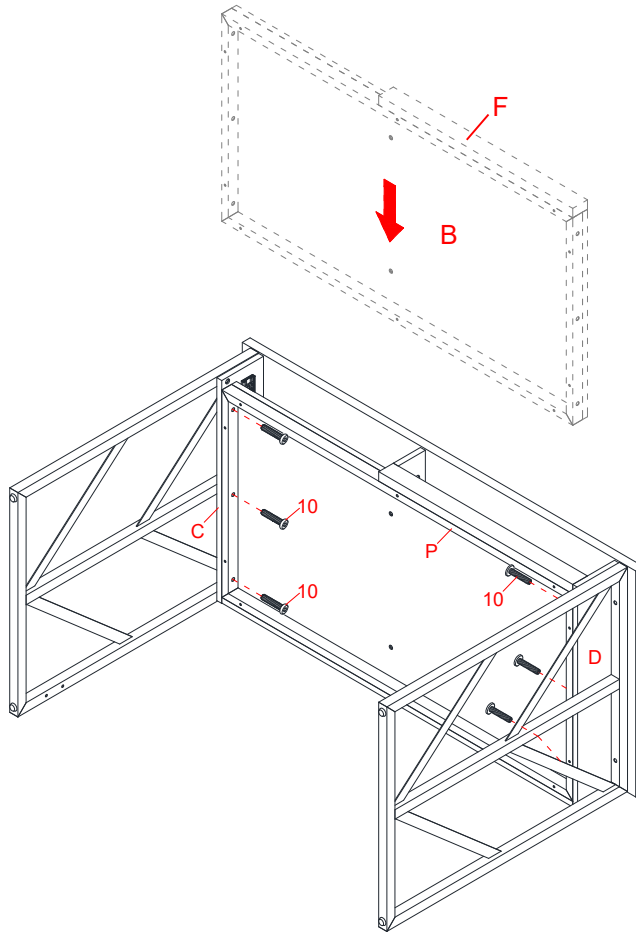


14. Using the pilot holes as a guide, orient and fasten the Metal Frame (P) to the Fixed Shelf (B) with ten 38 mm Screws (7). Make sure that the mounting holes on the front rail of Metal Frame (P) overlap the threaded inserts on the Right Front Molding (F) properly. Securely tighten the screws with a Phillips screwdriver.

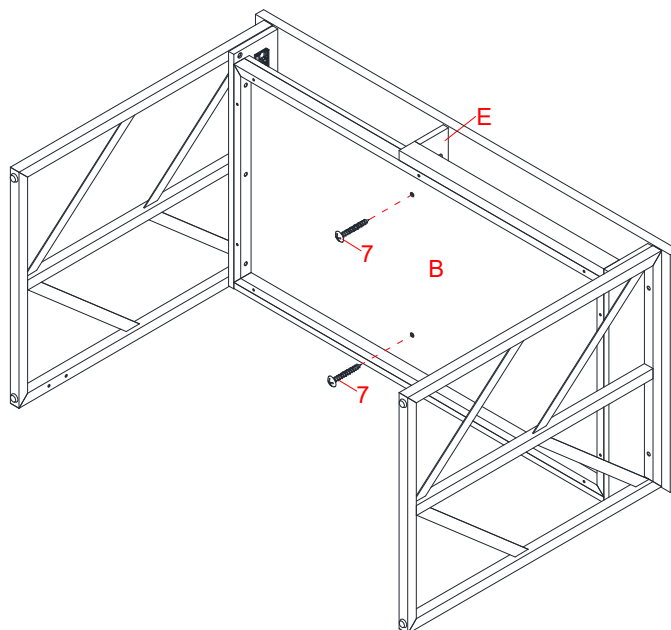


15. Insert two 30 mm Bolts (10) through the mounting holes on Metal Frame (P) and securely screw into Right Front Molding (F). Tighten the bolts with the hex wrench provided.

## Assembly Instructions

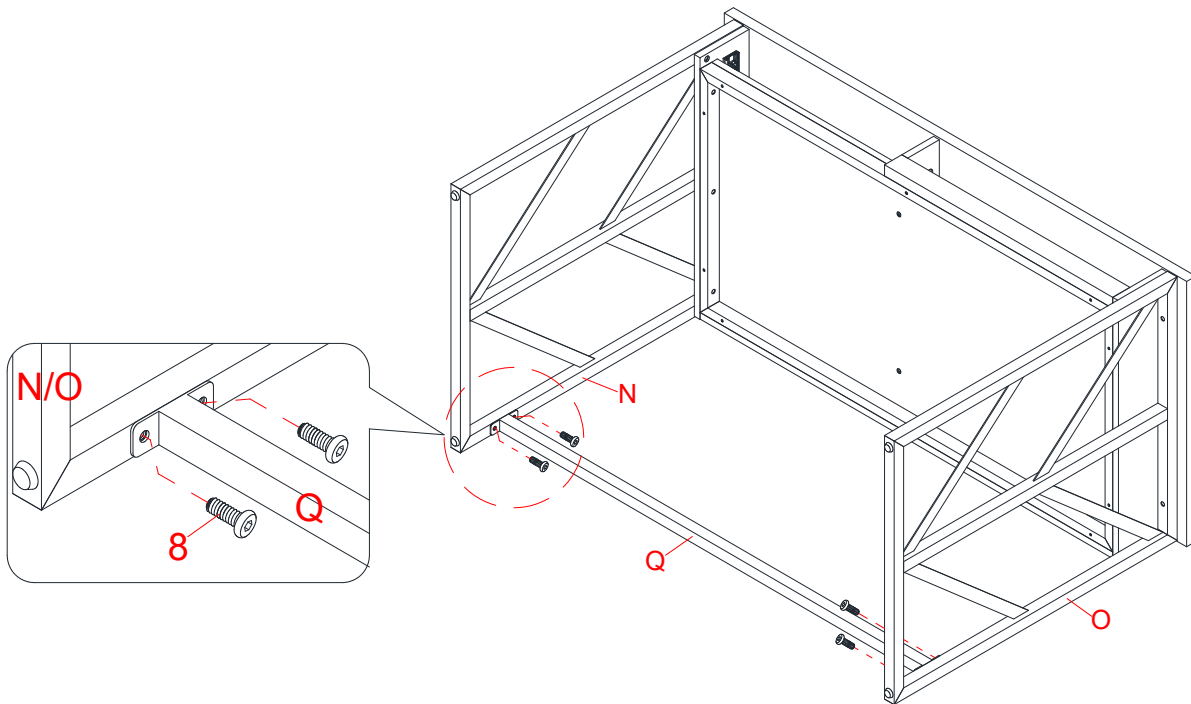


16. Orient and slide the assembled Fixed Shelf (B) between Left and Right Aprons (C and D). You may need to loosen the fasteners on both Side Frames (N and O) and Back Apron (G) and then push or pull them slightly so that the mounting holes on Metal Frame (P) overlap the threaded inserts in the Left and Right Aprons (C and D) properly.
17. Insert six 30 mm Bolts (10) through the mounting holes on the Metal Frame (P) and screw into place. Tighten the bolts with the hex wrench provided.

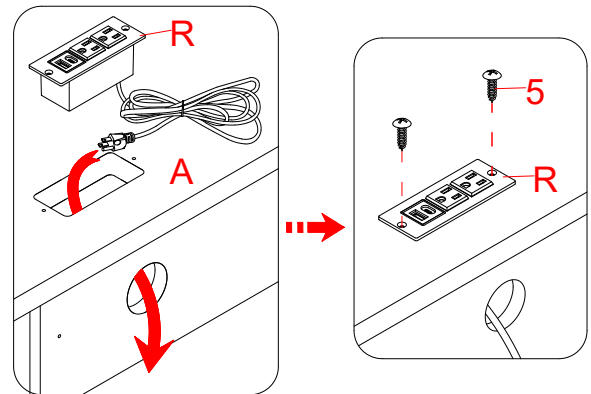
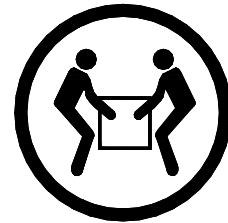
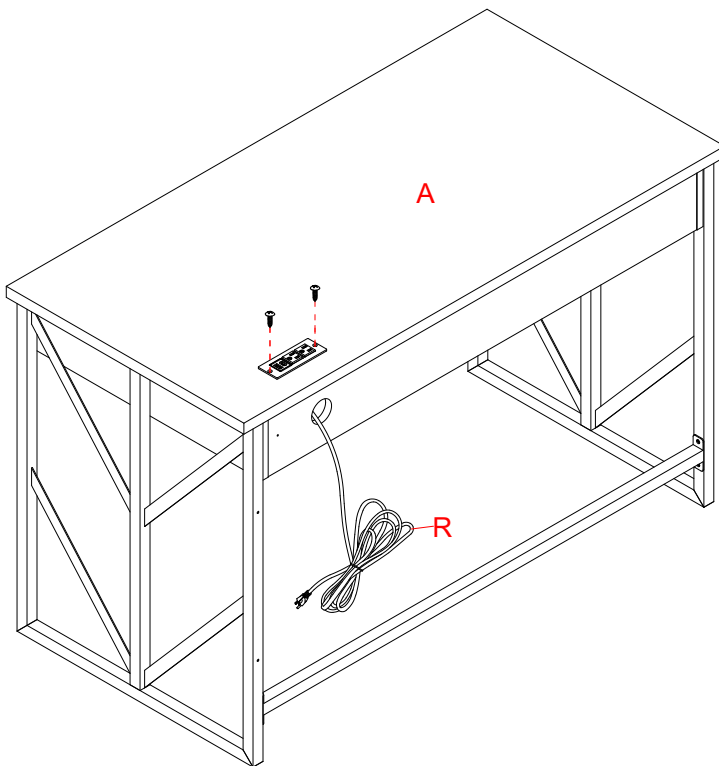


18. Insert two 38 mm Screws (7) through the countersunk holes on Fixed Shelf (B) and securely screw into the Partition Panel (E). Securely tighten the screws with a Phillips screwdriver.

## Assembly Instructions

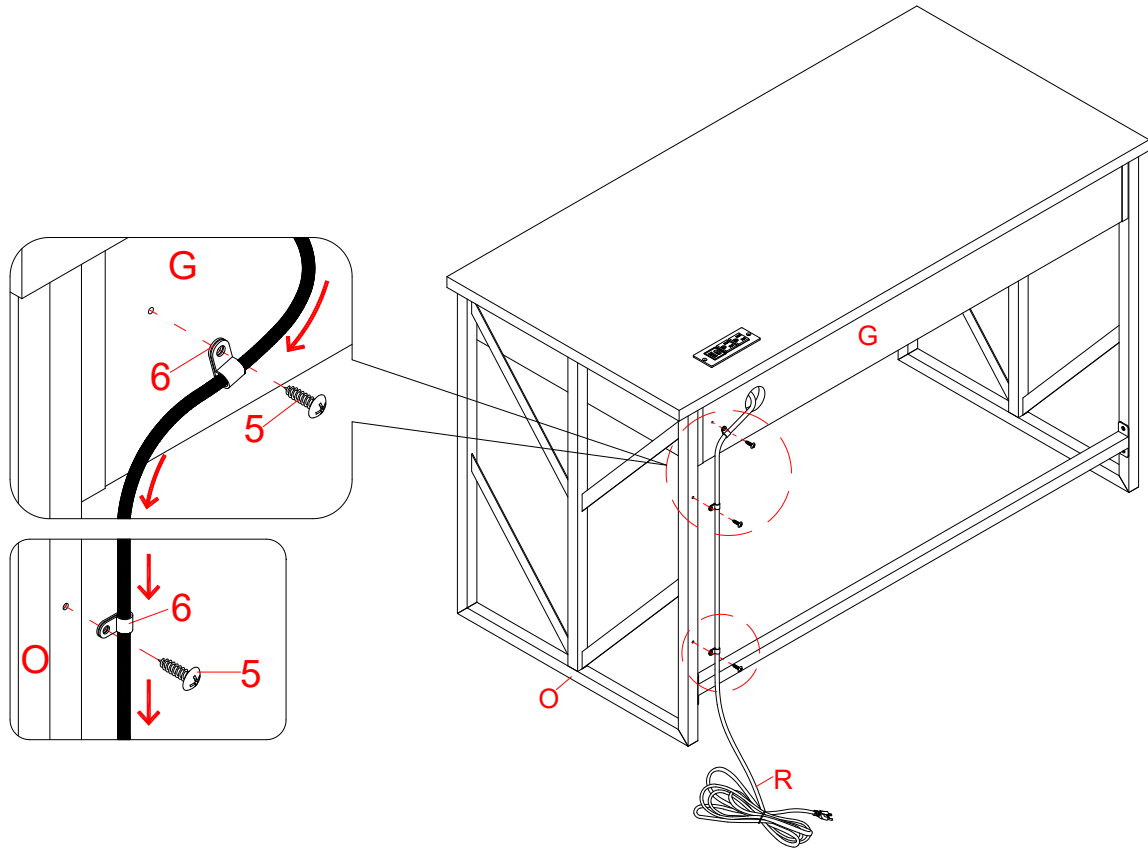


19. Align and attach the Bottom Stretcher (Q) between Left and Right Side Frames (N and O) with four 15 mm Bolts (8). Tighten the bolts with the hex wrench provided.

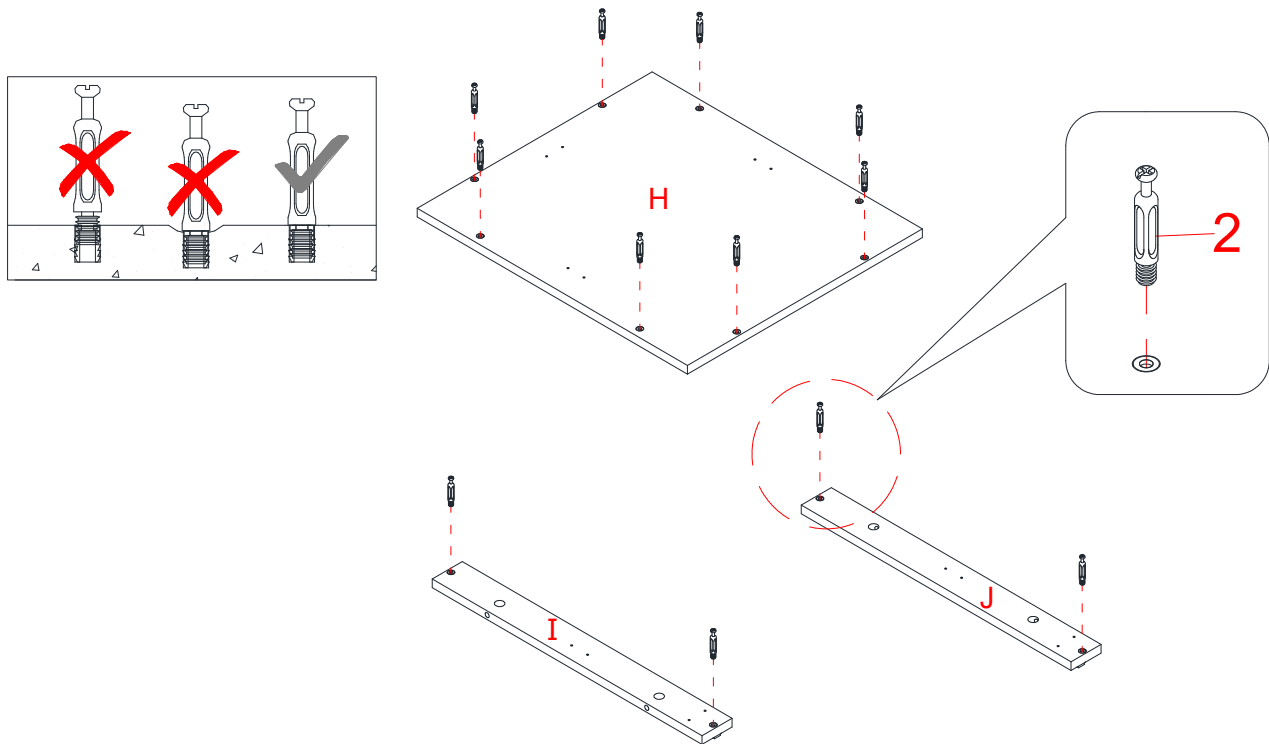


20. Go back and tighten all the fasteners. Now, ask for assistance to lift the unit upright and position it near the final location.
21. Feed the wire of Power Center (R) through the cutout of the Desk Top (A) and Back Apron (G) and push into the cutout from top of Desk Top. Make sure the wire is not pinched. Secure the Power Center (R) into place with two 15 mm Screws (5).

## Assembly Instructions



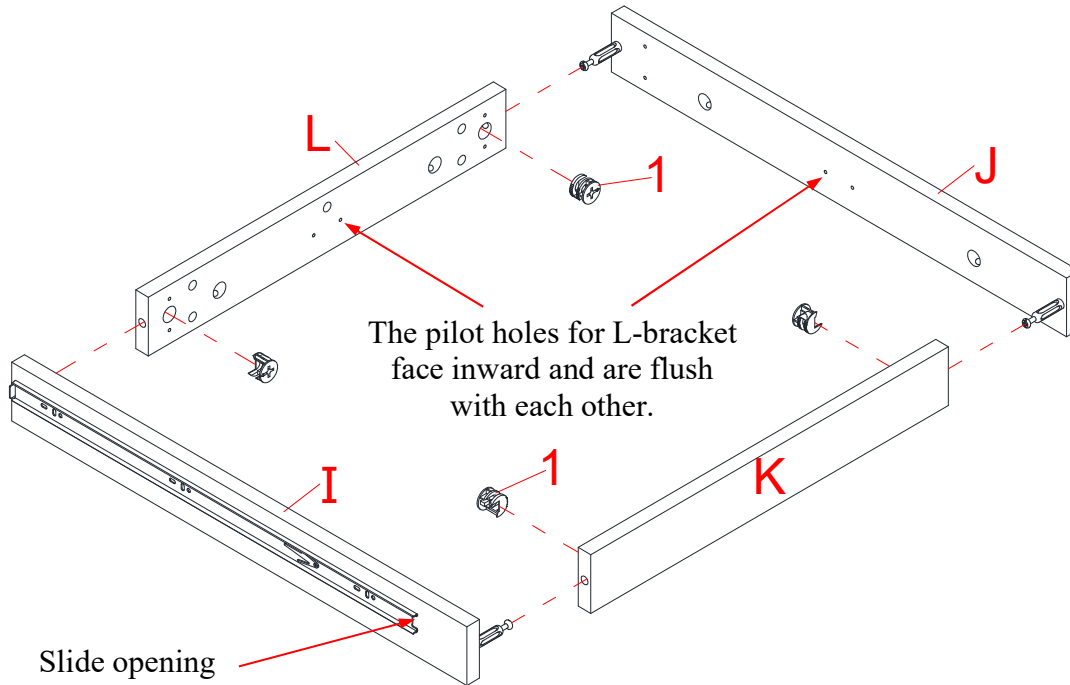
22. Fit the Cord Clips (6) onto the wire of Power Center (R) and fasten them onto the Back Apron (G) and Right Side Frame (O) with the 15 mm Screws (5), using the pilot holes as a guide.



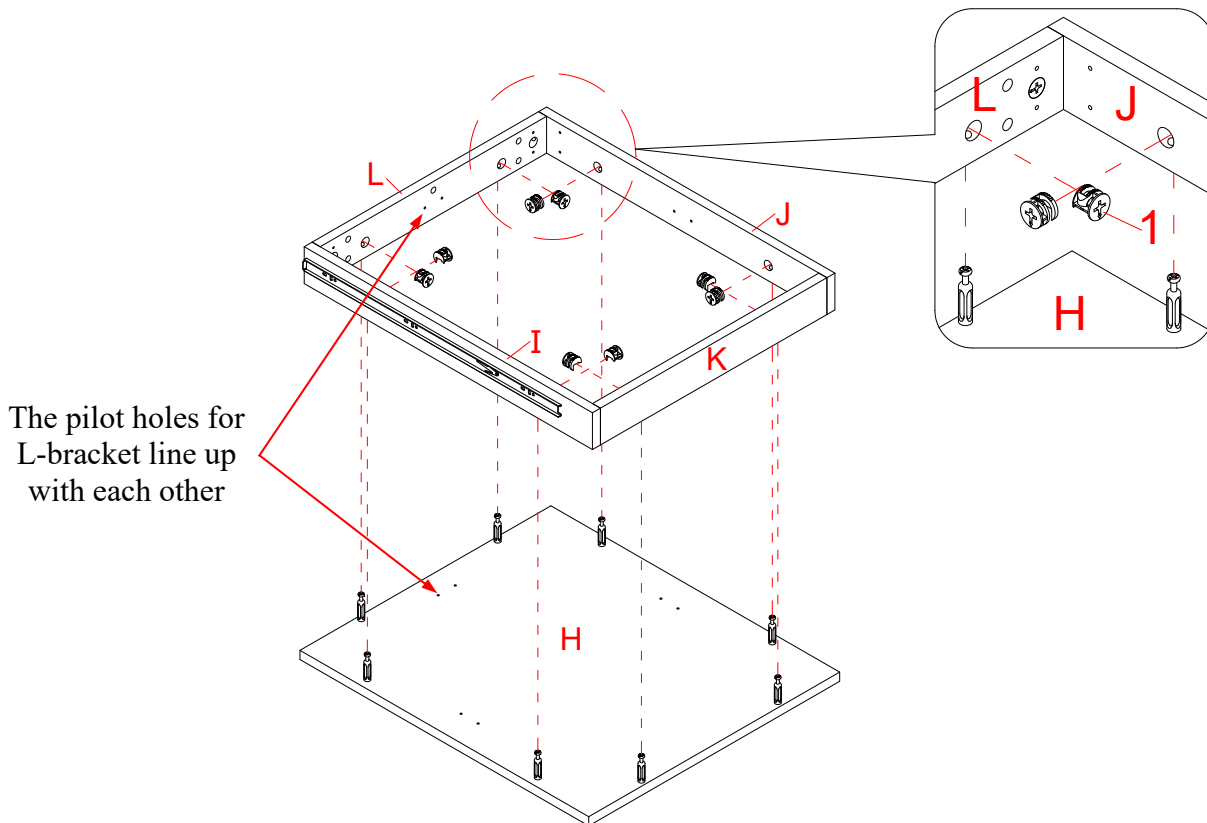
23. Securely screw the Cam Bolts (2) into the plastic inserts on the Sliding Return Top (H) and Return Left and Right Supports (I and J).



## Assembly Instructions

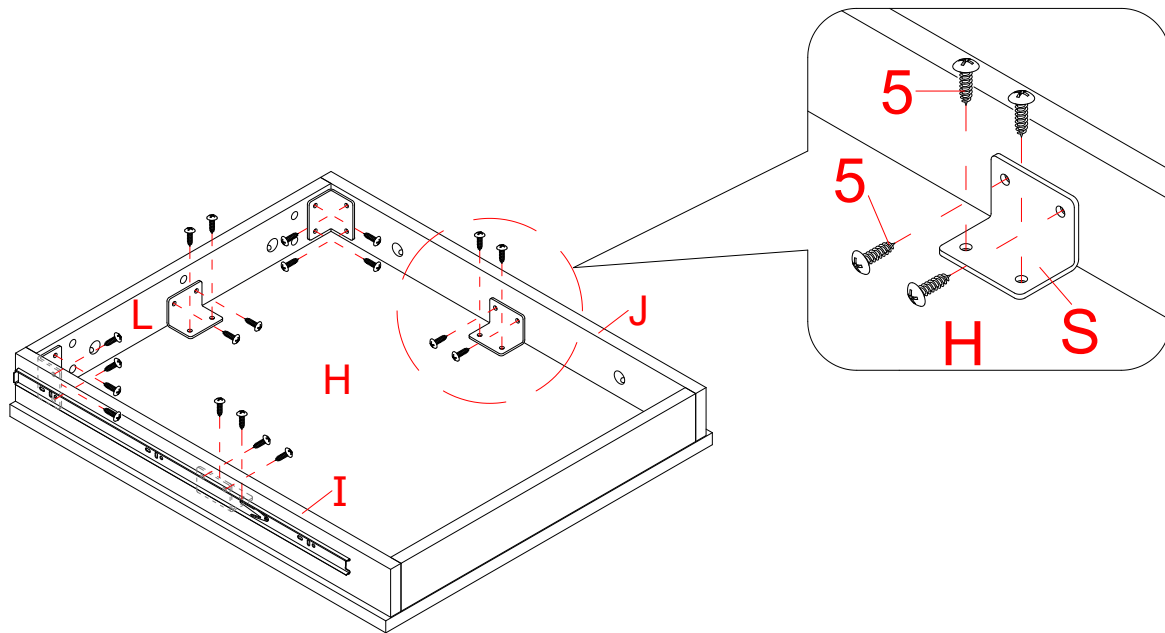


24. Orient and attach the Return Front and Back Supports (L and K) between Return Left and Right Supports (I and J) by engaging four Cam Locks (1) as shown. Turn the Cam Locks with a Phillips screwdriver until securely locked onto the Cam Bolts.

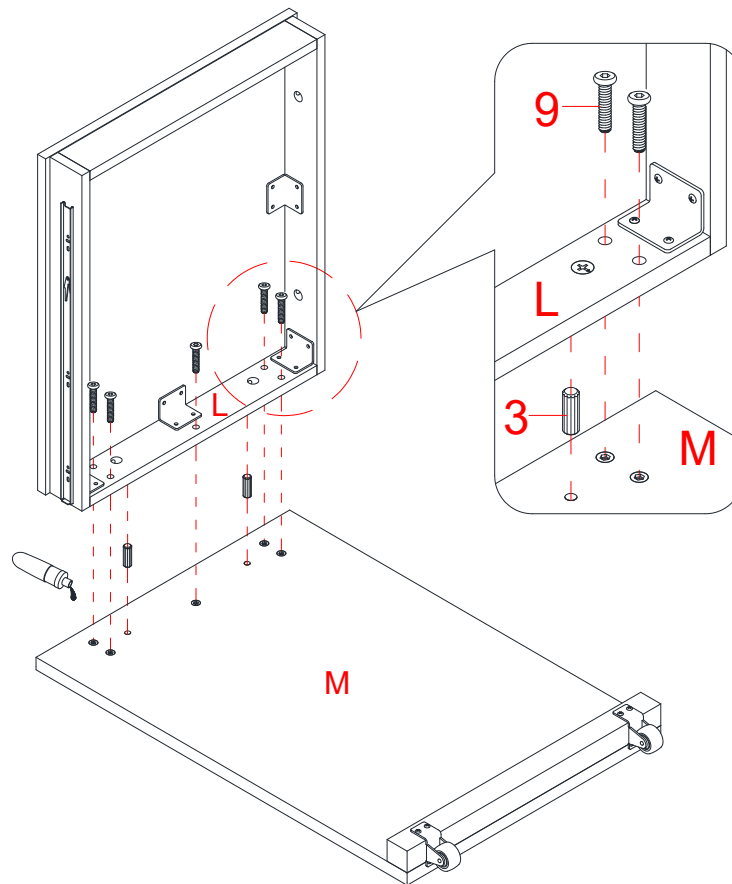


25. Orient and position the previous assembly onto the bottom side of the Sliding Return Top (H) as shown so that the installed Cam Bolts enter the holes in top edge of the Return Supports (I, J, K and L).
26. Insert 8 Cam Locks (1) into the large holes in the Return Supports (I, J, K and L) making sure that the arrow on the face of cam lock faces out and points towards the holes on the closest end. Turn the Cam Locks with a Phillips Screwdriver until securely locked onto the Cam Bolts.

## Assembly Instructions

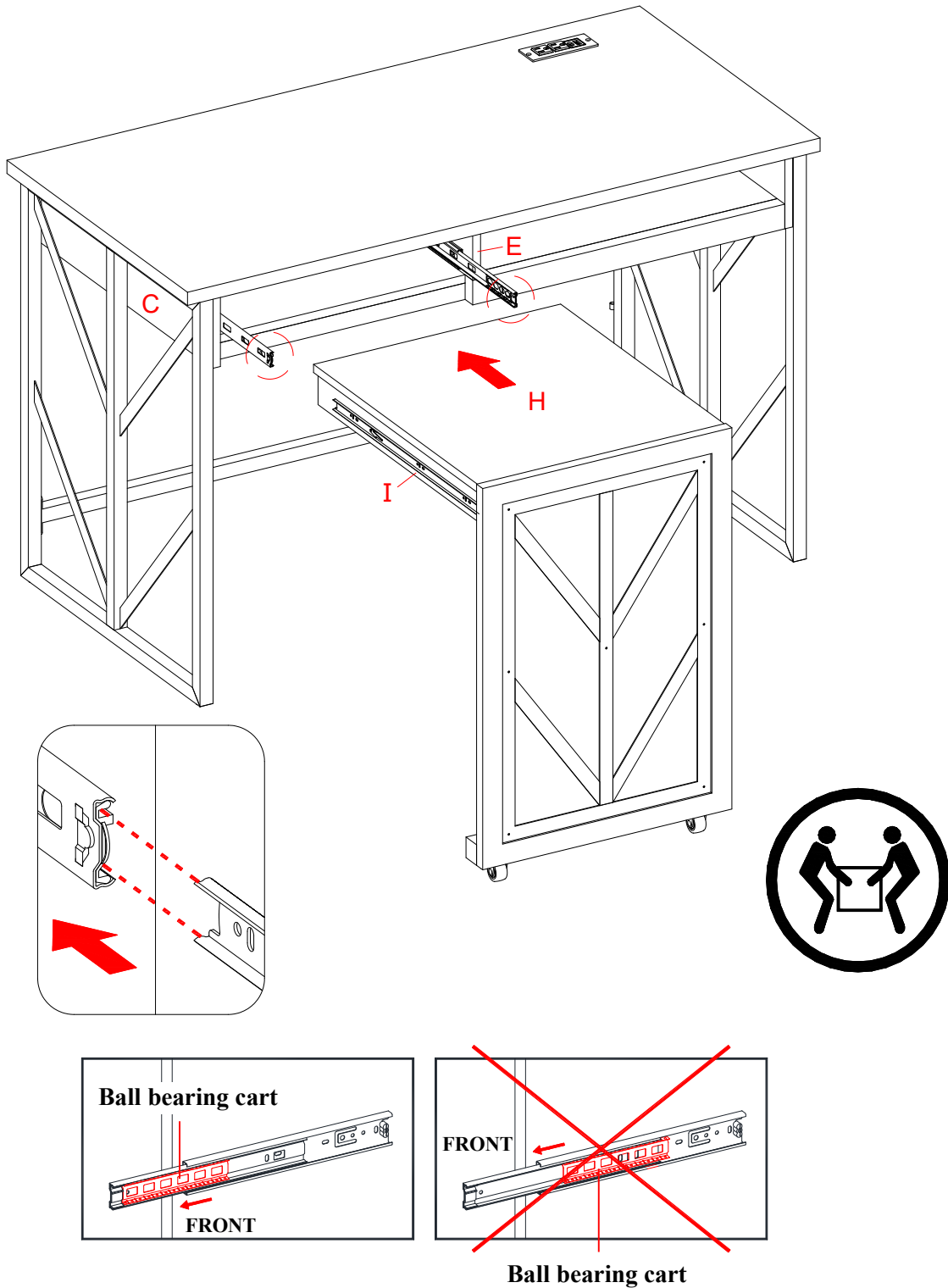


27. With the pilot holes as a guide, fasten the 3 Metal Brackets (S) at the joints where the Return Supports (I, J and L) are in contact with the Sliding Return Top (H), using four 15 mm Screws (5) per bracket.



28. Place the Front Decorative Panel with Casters (M) upside down on a level and protective surface.
29. Glue two 20 mm Wood Dowels (3) into the inner holes on the assembled Return Front Support (L) and attach it to the Front Decorative Panel (M) with five 25 mm Bolts (9). Make sure that the top surfaces are flush with each other. Tighten the bolts with the hex wrench provided.

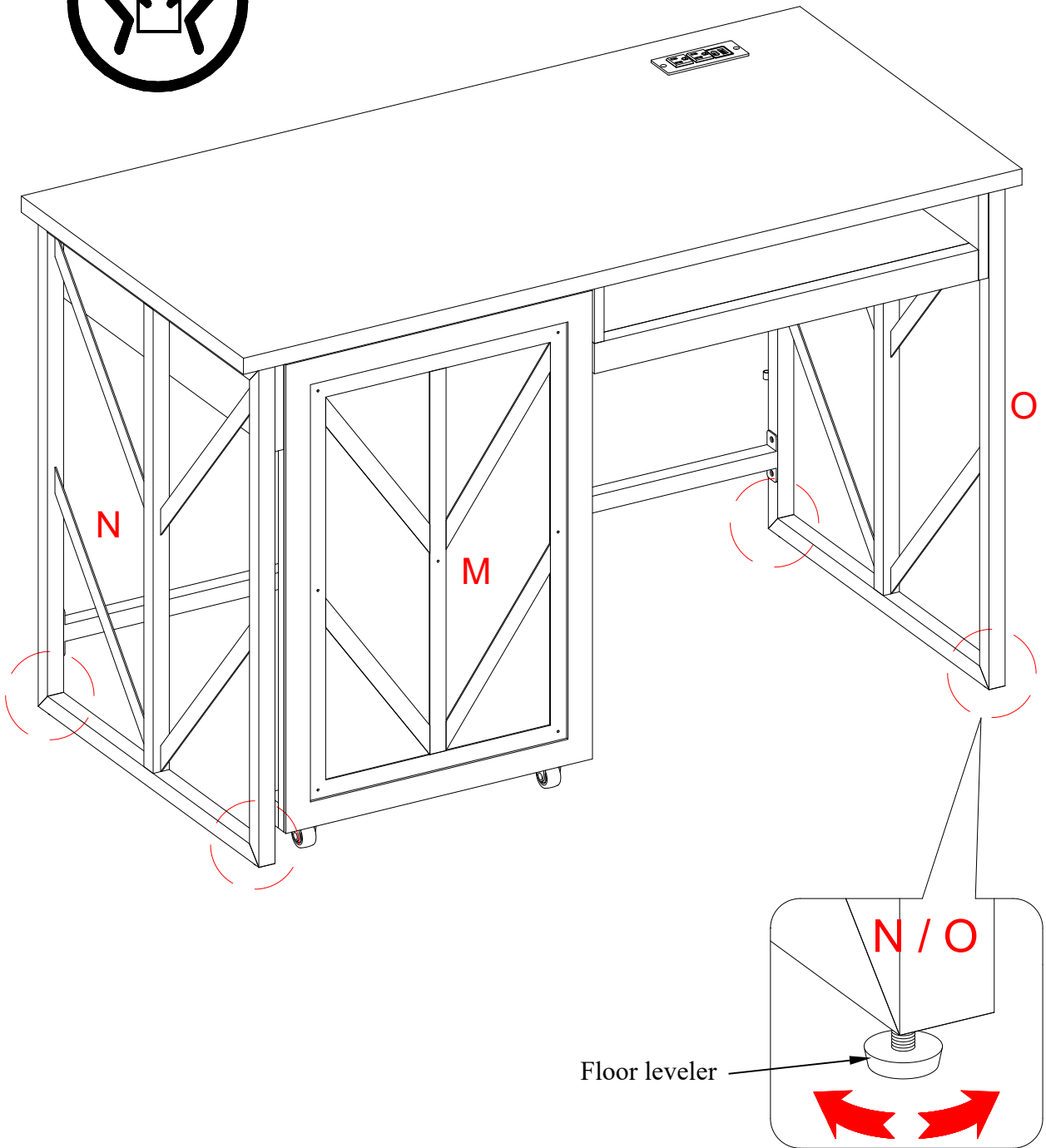
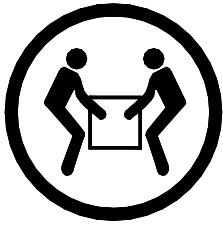
## Assembly Instructions



30. Exercise caution when the assembled Sliding Return Top (H) is turned upright and hold it into place.
31. Extend the ball bearing slide tracks pre-attached on the Left Apron (C) and Partition Panel (E) all the way forward (including ball bearing cart). Then align the slide runners on the Return Left and Right Supports (I and J) with the slide tracks and push the Sliding Return Top (H) carefully inside until it stops.

**NOTE:** If the Sliding Return Top does not go smoothly, please take it out and repeat the step.

## Assembly Instructions



32. Close the Sliding Return Top (H) and ask for assistance to position the unit at the desired location.
33. Adjust the floor levelers pre-attached at the bottom of both Left and Right Side Frames (N and O) to level the unit, if necessary.

## Care and Maintenance

- Use a soft, clean cloth that will not scratch the surface when dusting.
- Gently rub the surface with a soft dry cloth, soft damp cloth, or soft damp cloth with neutral detergent, and then dry it well.
- Strong Alkaline detergents or acidic detergents are not recommended to use.
- Sponges containing abrasive agents or fibers are not recommended to use.
- Use of furniture polish is not necessary. Should you choose to use polish, test first in an inconspicuous area.
- Using solvents of any kind on your furniture may damage your furniture's finish.
- Never use water to clean your furniture as it may cause damage to the finish.
- Always use coasters under beverage glasses and flowerpots.
- Liquid spills should be removed immediately. Using a soft, clean cloth, blot the spill gently. Avoid rubbing.
- Always use protective pads under hot dishes and plates. Heat can cause chemical changes that may create spotting within the furniture finish.
- In the event that your furniture is stained or otherwise damaged during use, we recommend that you call a professional to repair your furniture.
- Check bolts/screws periodically and tighten them if necessary.

## Further Advice about Wood Furniture Care

It is best to keep your furniture in a climate-controlled environment. Extreme temperature and humidity changes can cause fading, warping, shrinking and splitting of wood. It is advised to keep furniture away from direct sunlight as sun may damage the finish.

Proper care and cleaning at home will extend the life of your purchase. Following these important and helpful tips will enhance your furniture as it ages.

We hope you enjoy your purchase for many years.  
Thank you for your purchase!

## QUALITY GUARANTEE

We are confident that you will be delighted with your Whalen Furniture purchase.

Should this product be defective in workmanship or materials or fail under normal use, we will repair or replace it for up to one (1) year from date of purchase. Every Whalen Furniture product is designed to meet your highest expectations. We guarantee that you will immediately see the value of our fine furniture.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state or province to province.

Whalen Furniture Manufacturing  
1578 Air Wing Road, San Diego CA, 92154, USA  
Customer Service: 1-866-942-5362  
8:30 a.m. - 4:30 p.m., PST, Monday to Friday  
[www.whalenfurniture.com](http://www.whalenfurniture.com)